

BAJA FORGED FORD BRONCO REAR BUMPER

PART # 40221003

FITS UNITS: 2021-2024 , FORD BRONCO

WARNING!

READ ALL INSTRUCTIONS PRIOR TO WORKING ON VEHICLE:

These instructions work for all different models of Ford Bronco. Your Bronco may have a different style OE Bumper than the images used here. Disassembly procedures may vary slightly from listed instructions. There will be "trimming" involved on your factory parts. We do recommend having this professionally installed.

TOOLS NEEDED:

- Ratchet or impact gun
- Wrench & sockets 13MM, & 18MM
- Blade Screwdriver
- Clip Removal Tool

- Start by disconnecting the electrical connectors located at the outer corners of the rear bumper. Next you will remove the 13 mm bolts on each side of the main bumper mounts. Next you will remove the 18 mm bolts holding the rear bumper, and tow hooks. Once these are removed the bumper may fall off so make sure to have some help.



WARNING: THIS PRODUCT CAN EXPOSE YOU TO CHEMICALS INCLUDING LEAD AND DI(2-ETHYLHEXYL)PHTHALATE, WHICH ARE KNOWN TO THE STATE OF CALIFORNIA TO CAUSE CANCER, BIRTH DEFECTS OR OTHER REPRODUCTIVE HARM. FOR MORE INFORMATION, GO TO WWW.P65WARNINGS.CA.GOV

- Put the bumper, and hardware aside for later use. If your bumper has the parking sensors, you will need to remove the wire harness, and sensors from the OE bumper. We recommend installing the BAJA FORGED sensor brackets, sensors, wire harness into the BAJA FORGED bumper prior to installation on vehicle.
- Get your new BAJA FORGED bumper ready for installation.
- You will need two people to install the bumper on the vehicle.
- Set the bumper up to the frame mounting holes. You will reuse the (4) 18mm bolts to mount the bumper to the frame. If you are reusing OE tow hooks, now is the time to install those as well.
- Enjoy your BAJA FORGED bumper. Thank you

